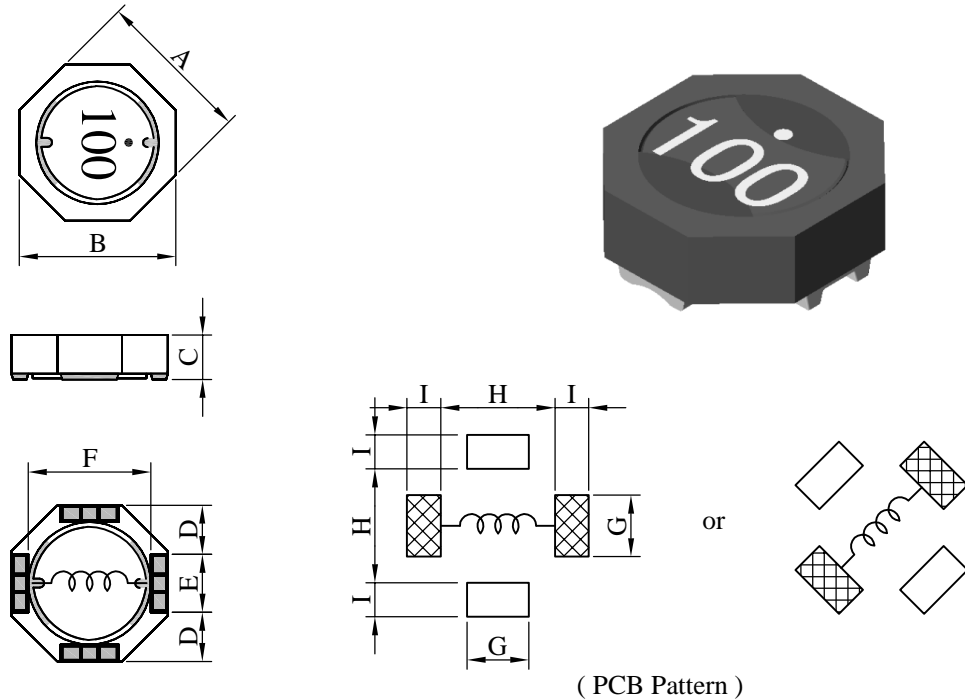


# SPECIFICATION FOR APPROVAL

REF. :

PROD. NAME	Shielded SMD Power Inductor	ABC'S DWG NO.	SU6025□□□□F□-□□□		
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**I . Configuration and dimensions :**



Unit : m/m

A	B	C	D	E	F	G	H	I
6.20 ±0.30	6.50 ±0.30	2.50 ±0.30	2.15 typ.	2.20 typ.	4.90 typ.	2.40 ref.	4.90 ref.	1.10 ref.

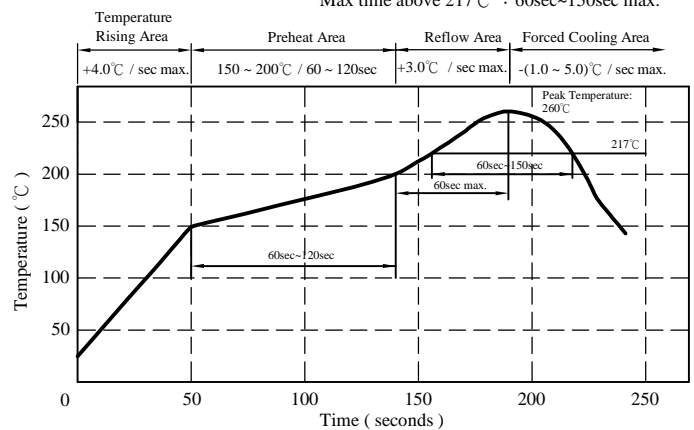
**II . Description :**

- a . Ferrite drum core construction.
- b . Magnetically shielded.
- c . Enamelled copper wire : H class
- d . Product weight : 0.3 g ( ref. )
- e . Moisture sensitivity Level 1
- f . Products comply with RoHS' requirements
- g . Halogen free available

Peak Temp : 260°C max.  
Max. Peak Temp - 5°C : 30sec max.  
Max time above 217°C : 60sec~150sec max.

**III . General specification :**

- a . Storage temp. : -40°C ----+125°C
- b . Operating temp. : -40°C ----+125°C  
( Temp. rise included. )
- c . Resistance to solder heat : 260°C.10 secs.



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# SPECIFICATION FOR APPROVAL

REF. :

PROD. NAME	Shielded SMD Power Inductor	ABC'S DWG NO.	SU6025□□□□F□-□□□		
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## IV . Electrical characteristics :

DWG No.	Inductance ( $\mu$ H)	Q ref.	Test Freq. ( Hz )		RDC ( m $\Omega$ )		SRF ( MHz ) typ.	Irms ( mA ) typ.	Isat ( mA ) typ.
			L	Q	typ.	max.			
SU60251R2YF□-□□□	1.2 $\pm$ 30 %	8	100k	7.96M	14.5	19	120	4000	3200
SU60252R2YF□-□□□	2.2 $\pm$ 30 %	8	100k	7.96M	18.5	24	65	3400	2350
SU60253R3YF□-□□□	3.3 $\pm$ 30 %	8	100k	7.96M	21.0	27	50	3200	2000
SU60254R7YF□-□□□	4.7 $\pm$ 30 %	8	100k	7.96M	27.0	35	42	2700	1550
SU60256R8YF□-□□□	6.8 $\pm$ 30 %	8	100k	7.96M	32.0	42	36	2400	1300
SU60258R2YF□-□□□	8.2 $\pm$ 30 %	8	100k	7.96M	40.0	52	30	2200	1250
SU6025100YF□-□□□	10.0 $\pm$ 30 %	12	100k	2.52M	44.0	57	25	2000	1050
SU6025150YF□-□□□	15.0 $\pm$ 30 %	12	100k	2.52M	66.0	86	22	1800	920
SU6025220YF□-□□□	22.0 $\pm$ 30 %	12	100k	2.52M	100.0	130	18	1600	700
SU6025330YF□-□□□	33.0 $\pm$ 30 %	12	100k	2.52M	140.0	180	12	1200	640
SU6025470YF□-□□□	47.0 $\pm$ 30 %	12	100k	2.52M	190.0	250	10	1000	480
SU6025680YF□-□□□	68.0 $\pm$ 30 %	10	100k	2.52M	280.0	365	8	800	400
SU6025101YF□-□□□	100.0 $\pm$ 30 %	24	100k	796k	385.0	500	7	700	350
SU6025151YF□-□□□	150.0 $\pm$ 30 %	30	100k	796k	590.0	770	5	540	280
SU6025221YF□-□□□	220.0 $\pm$ 30 %	20	100k	796k	950.0	1250	4	420	240

- 1). □ : Packaging information : □ Code
- 2). "-□□□" : Reference code
- 3). Electrical specifications at 25°C
- 4). Inductance Test Freq. : 100kHz / 0.1V
- 5). Isat base on  $\Delta$ L / L0A=35% typ.
- 6). Irms base on Temp. rise 30°C typ.

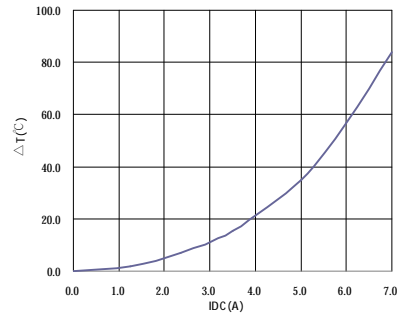
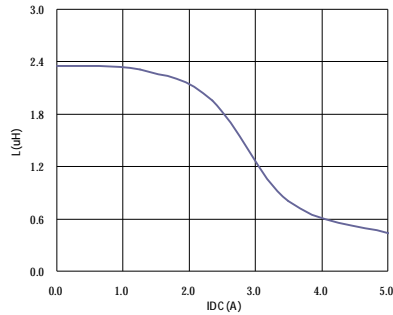
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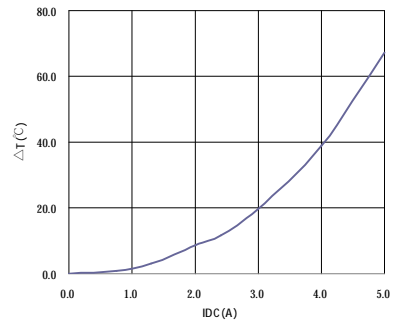
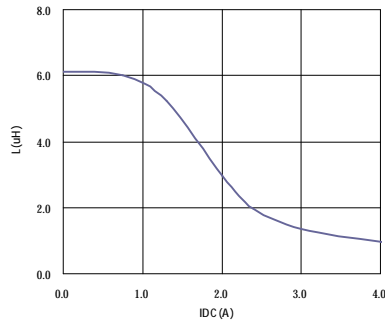
PROD. NAME	Shielded SMD Power Inductor	ABC'S DWG NO.	SU6025□□□□F□-□□□		
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V . Curve :

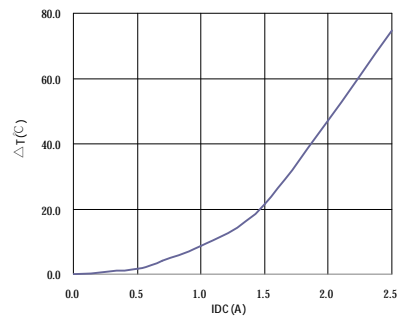
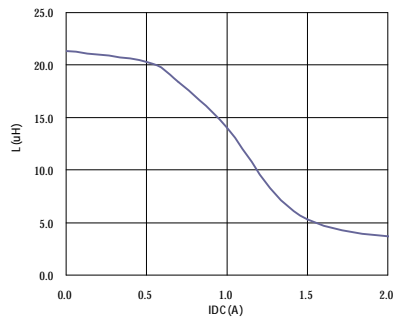
SU60252R2YF□



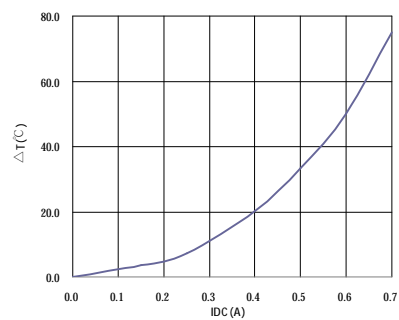
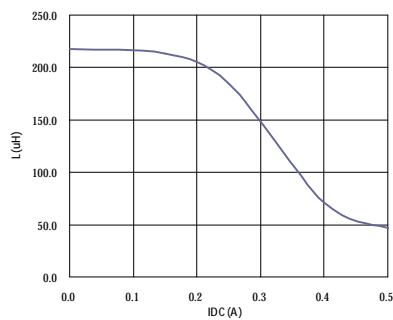
SU60256R8YF□



SU6025220YF□



SU6025221YF□



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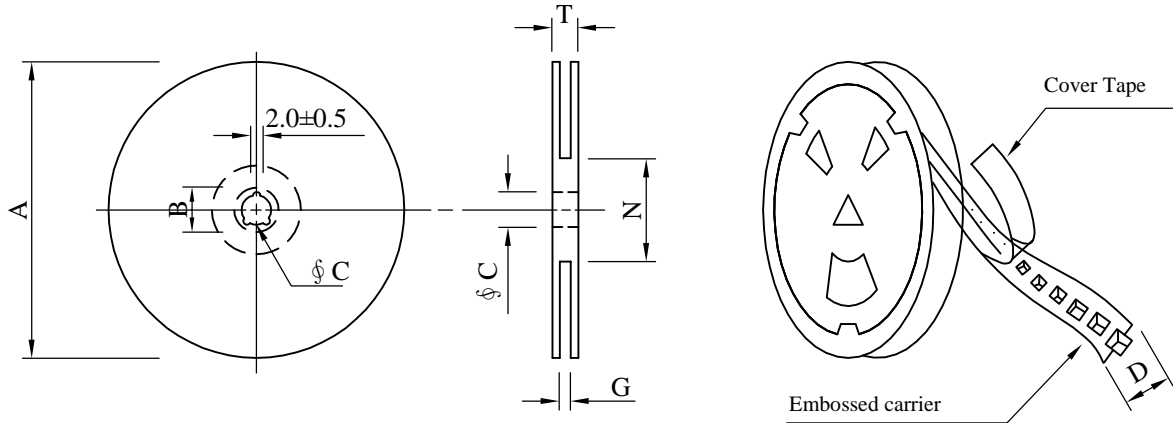
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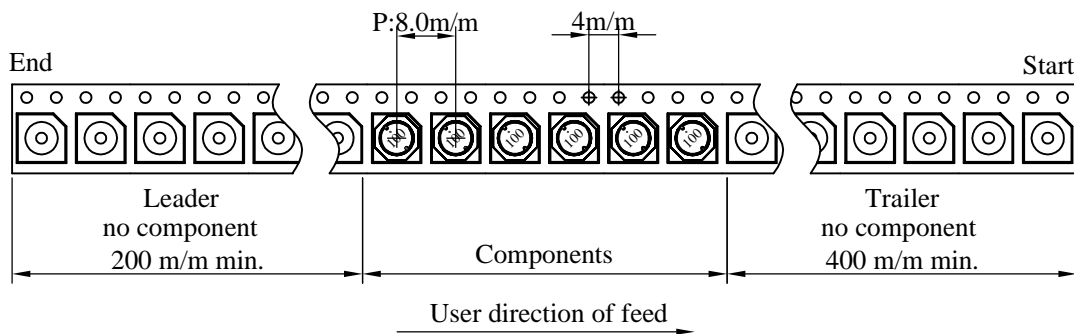
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## VI . Packaging information :

### ( 1 ) Configuration



※Carrier tape width : D



### ( 2 ) Dimensions

Unit:m/m

Style	A	B	C	D	G	N	T
07 - 12	178	21±0.8	13	12	14 <sup>+0</sup>	50 <sup>-0</sup>	16.5

### ( 3 ) Q'TY & G.W. Per package

Code	Inner : Reel			Outer : Carton		
	Q'TY (pcs)	G.W. (gw)	Style	Q'TY (pcs)	G.W. (Kg)	Size (cm)
B	600	290	07 - 12	24,000	12.9	42 x 41 x 24

# SPECIFICATION FOR APPROVAL

REF. :

<b>PROD. NAME</b>	<b>Shielded SMD Power Inductor</b>	<b>ABC'S DWG NO.</b>	SU6025□□□□F□-□□□		
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**VII . Reliability test :**

Item	Reference documents	Test Condition	Test Specification
1.High Temperature Exposure	MIL-STD-202 Method 108	1.Temperature: 125±2℃ 2.Time:96±2 hours.	1.No mechanical or electrical damage. 2.Inductance shall not change more than ±20%.
2.Temperature Cycling	JESD22-A 104	1.Temperature: -40℃ ~ +125℃ 2.Number of cycle:100 cycle 3.Dwell time:30 minutes	1.No mechanical or electrical damage. 2.Inductance shall not change more than ±20%.
3.Biased Humidity Test	MIL-STD-202 Method 103	1.Temperature : 85±2℃ 2.Humidity: 85% RH. 3.Time:96±2 Hours	1.No mechanical or electrical damage. 2.Inductance shall not change more than ±20%.
4.Operational Life	JESD22-A 108	1.Temperature: 125℃ (Temp. rise included) 2.Time:96±2 hours. 3.Rated current	1.No mechanical or electrical damage. 2.Inductance shall not change more than ±20%.
5.External Visual	JESD22-B 101 & MIL-STD-883 Method 2009	Inspect product constructions, marking and workmanship.	1.No pollution on the surface of products. 2.Clear marking. 3.No crack.
6.Physical Dimensions	JESD22-B 100	Verify physical dimensions to the applicable product detail specification.	Per product specification standard
7.Resistance to solvents	MIL-STD-202 Method 215	Immerse into solvent for 3±0.5 minutes & brush 10 times for 3 cycles.	1.No body change in appearance. 2.No marking blurred. 3.Inductance shall not change more than ±20%.
8.Vibration Test	MIL-STD-202 Method 204	1.Frequency and Amplitued : 10-2000-10 Hz, 1.5 mm. 2.Direction:X, Y, Z 3.Test duration:2 hours for each direction, 6 hours in total.	1.No mechanical or electrical damage. 2.Inductance shall not change more than ±20%.
9.Resistance To Soldering Heat Test	MIL-STD-202 Method 210 & J-STD020D.1	1.Highest temperature : 260±5℃. 2.Time ( temp. ≥ 217℃ ) : 60~150 Second. 3.IR reflow times : 3 times.	1.No mechanical or electrical damage. 2.Inductance shall not change more than ±20%.
10.Saturation Current	JIS C 6436 & User SPEC.	1.Applied rated current for 5 second. 2.Saturation current	Inductance shall not drop more than 35% typ.
11.Over load	JIS C 6436 & User SPEC.	1.Applied one and half rated current for a period of 5 minutes. 2.Rated current	No electrical or mechanical damage
12.Temperature Rise Current	JIS C 6436 & User SPEC.	1.Applied rated current for 10 minutes. 2.Temperature measure by digital surface thermometer. 3.Irms current	Surface temperature rise is less than 30℃ typ.
13.Solderability Test	J-STD-002 & JESD22-B 102	1.Baking in pre-testing : 150±5℃ / 16Hours±30 min. 2.Peak temperature : 240±5℃ 3.Time ( temp. ≥ 217℃ ) : 60~150 second. 4.IR reflow times : 1 times.	More than 95% soldering coverage min on terminations.
14.Electrical Characteriazation	MIL-STD-202 Method 304 & User SPEC.	1.Operating temperature : -40℃~125℃ 2.Room temperature : 25℃.	1.No mechanical or electrical damage. 2.Inductance shall not change more than ±20%.
15.Drop	CNS-C6354 & GB/T 2423.8	1.Products shall be mounted on SPEC. PCB and dropped down from a height of 1m 2.Drop total time : 6 time (Every side of sample drop 2 time)	1. Adhesion on PCB shall be enough. 2. Product appearance shall not break. 3. No electrical damage.
16.Terminal Strength Test	IEC 60068-2-21	1.Apply push force to samples mounted on PCB. 2.Force of 1.8 kg for 60±1 seconds.	After test, inductors shall be no mechanical damage.

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